

Work Order ID 95564

Friday, January 11, 2013 3:25:08 PM

95564

ASAP

Page 1

Item ID: D3595-200-300

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: RUBBER CUSHION

Stop

NS2

Start Date: 1/11/2013 Start Qty: 100.00

100

Cust Item ID:

Required Date: 1/14/2013 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals: Process Plan: *MC*Date: *12-1-11* Tooling:

Date:

Run Start

NR1

QC:

Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3595

Rev A

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3595 Dwg Rev: _____ Prog Rev: _____ 2-
Deburr if necessary*127**B13-1-12*

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.00

Quality Control

*127**B13-1-0*

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

*DAS
15
2-89**13.214**127
com*

Work Order ID 95564

95564

Page 2

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Item ID: D3595-200-300

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: RUBBER CUSHION

Stop ***NS2***

Start Date: 1/11/2013 Start Qty: 100.00

100

Cust Item ID:

Required Date: 1/14/2013 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: ST415

0.00

130

Packaging

Memo

0.00

Packaging

27x

SP

13-01-14

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

13/1/14 DA

ME

13-1-24

Picklist Print

Friday, January 11, 2013 3:25:08 PM

Page 1

Work Order ID: 95564

Parent Item: D3595-200-300

Parent Item Name: RUBBER CUSHION

Start Date: 1/11/2013

Required Date: 1/14/2013

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:A New Issue 08-05-14 DD Verified By:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO80S.125		Purchased	No			110	sf	148.0944	0.0206	2.06	4	1-3-1-12	
NEOPRENE SHEET 0.125													

Location

Loc Qty

Loc Code

MAT052

148.0944

115916

148.0944

115916

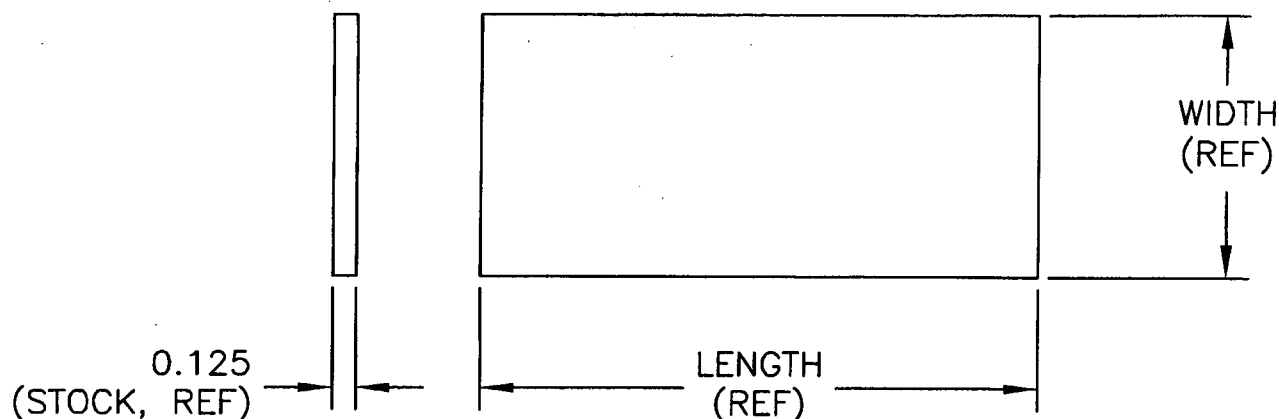
(127)



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3595	REV. A SHEET 1 OF 1
DATE 07.02.07		TITLE RUBBER CUSHION	SCALE NTS
A	07.02.07	NEW ISSUE	

RELEASED
07.02.14 [Signature]

SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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